



RELEASED
2014-11-06
W

D5092-1 DOUBLER

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.080
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
PAINT FLAT BLACK (4.2.3.1) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.1
 - 7) WEIGHT: 0.04 lbs

APPROVED

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CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5092	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
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